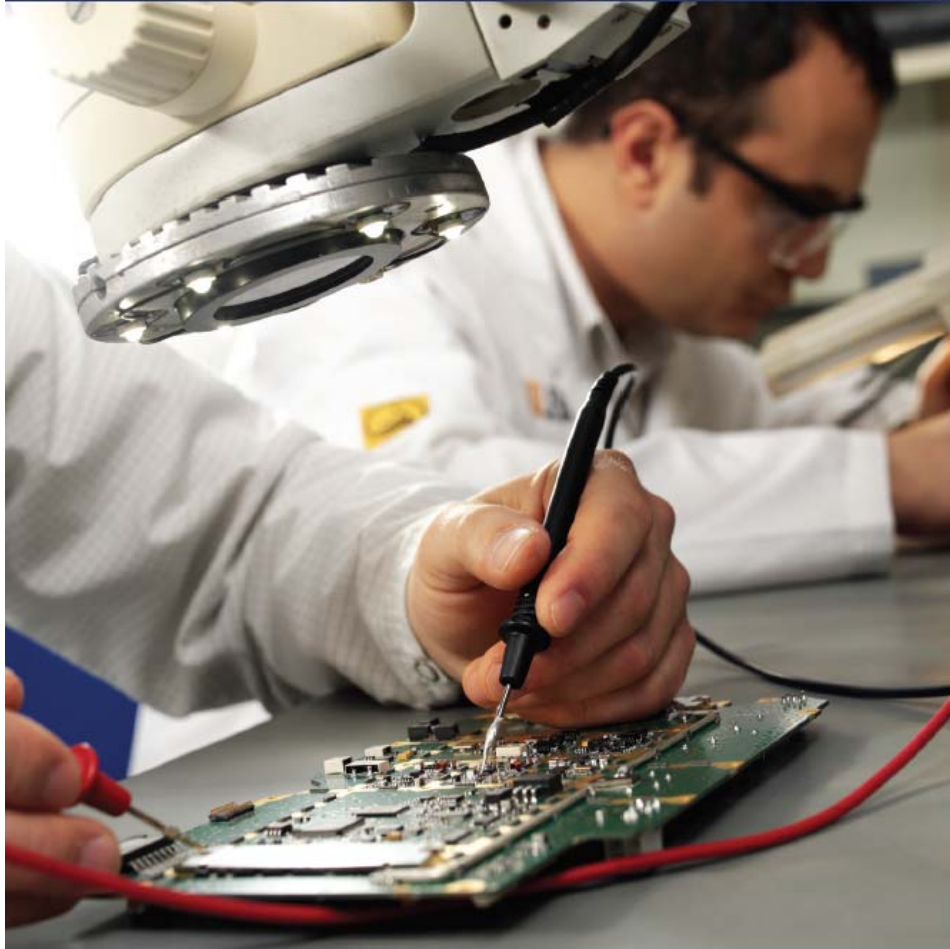




Support of Validated Process Controls



We:

- Support pharmaceutical manufacturing
- Extend validated legacy equipment life cycle
- Repair process control and monitoring systems
- Perform failure analysis and guidance
- Maintain regulatory compliance

Unidec offers off-site control repairs and on-site support

Validation Phase	IQ	OQ	PQ	PQ	PQ	PQ	PQ	PQ	PQ	PQ	PQ
Year	1	2	3	4	5	6	7	8	9	10	

Unidec extends EOL



Extending the life-cycle of your process controls can reduce the need to repeat:

- Installation Qualification (IQ)
- Operational Qualification (OQ)
- Change Control

We help pharmaceutical manufacturers extend end-of-life support on validated systems - allowing them to keep their older systems in place and avoid the long, costly process to validate a replacement system

Unidec

3603 Winding Way
 Newtown Square, PA 19073
 610-353-3221
www.unidec.com